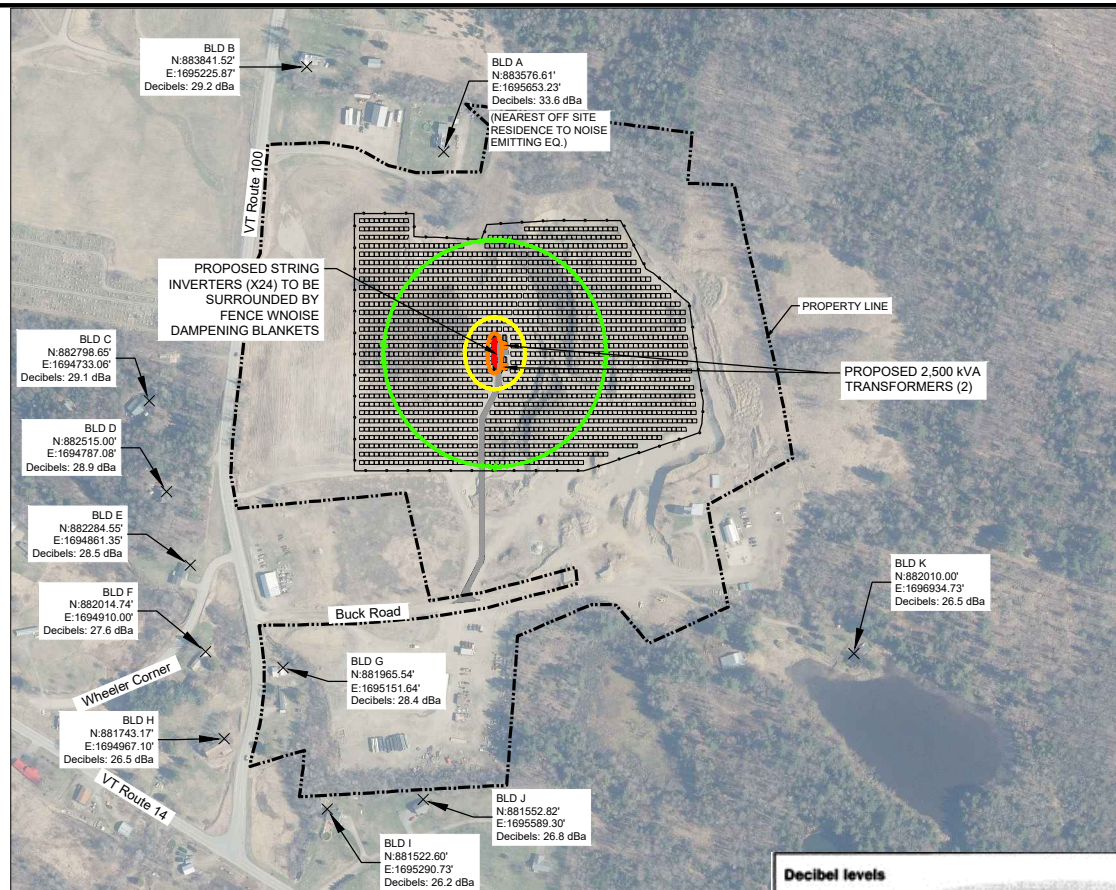
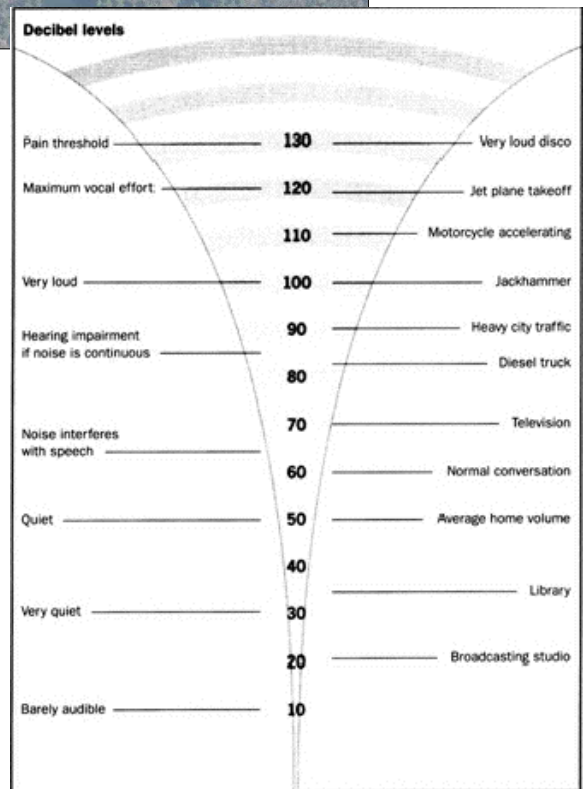
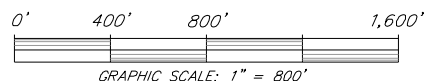


**NOTES:**

- Chint specifies that the Chint 250/275kW string inverters create less than 80 dBA at a distance of 1 meter from the unit. Calculated sound levels for these units at 3 meters is 70.5 dBA. This model shows the inverter rack surrounded by a fence mounted with one layer of a noise damping material which specifies a 29 dBA drop for each noise "blanket". Therefore, we have conservatively modeled the inverters at 56 dBA @ 3m.
- Sound levels for the Cooper 2,500 kVA pad mounted transformers have a sound level of 62 dBA [measured at 0.3 meter, as per NEMA TR1 (ANSI/IEEE Std. C57.12-90-1993, sec. 13.3.4)]. Assuming the measurement was taken at 1 meter to be conservative, the calculated sound level at 3 meters is 52.5 dBA.
- Other decibel ranges were derived using the following distance damping equation [$L_2 = L_1 - 20 \log(d_1/d_2)$]. This damping equation was the only factor considered in decibel range attenuation estimates. Elevation, ambient noise, vegetation, angle of solar array and other structures which would further effect the attenuation of sound levels were not considered in this study. Daytime sound levels depicted on this plan are for (24) Chint 250kW string inverters and (2) 2,500 kVA Cooper pad mounted transformers with all equipment operating simultaneously at maximum noise level.
- Night time operation noise levels area shown on plan "Sound 2".
- Sound levels reported do not account for any background noise. Local background noise may exceed sound created by project equipment.

Legend:

- 70 dBA range
- 60 dBA range
- 50 dBA range
- 40 dBA range



Decibel Breakdown Compared to Everyday Noises

**DAYTIME FULL OPERATION
SOUND LEVEL PLAN****Basic Sound Level Estimates for Noise
Produced by Transformers and
Inverters**

DRAWN BY:

CPG

CHECKED BY:

SDG

Project: Novus Buck Solar Project

Location: Buck Road, Newport, VT

Source Data:

Revision Date:

Plan ID:

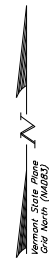
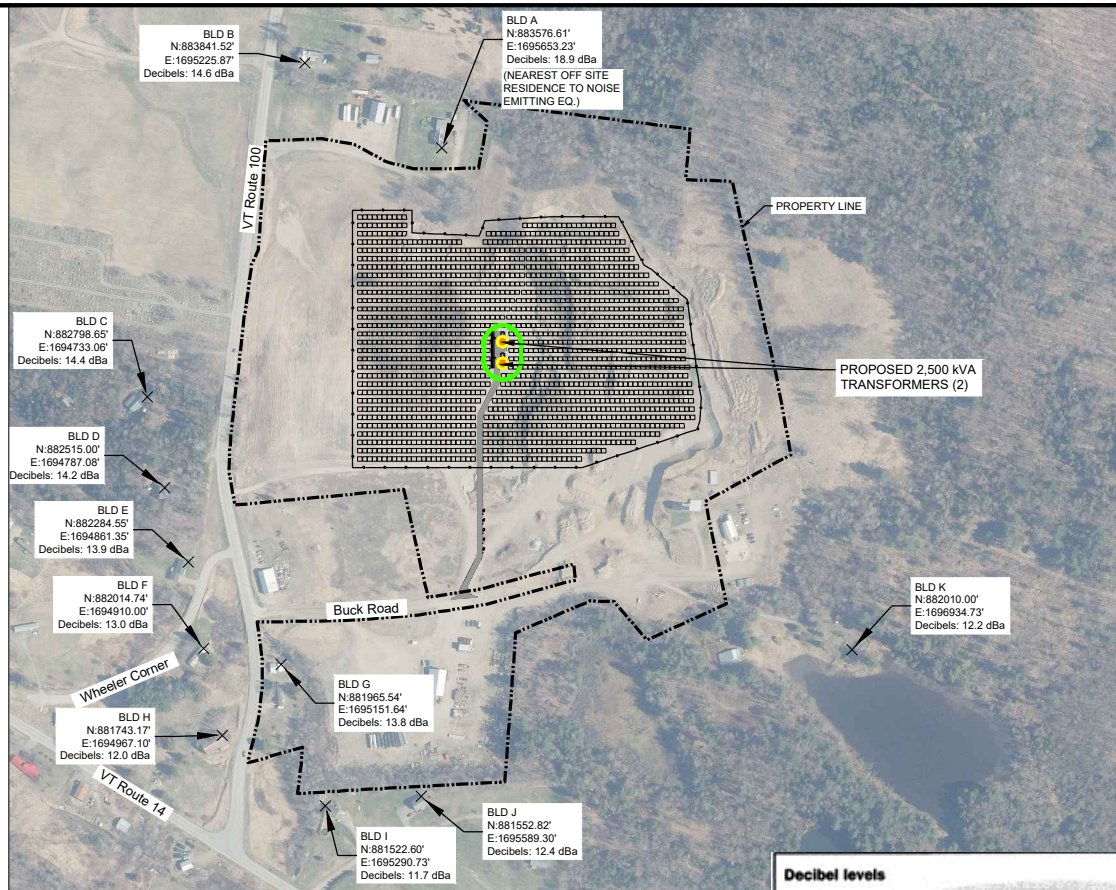
Sound 1

Scale:

1" = 800'

Date:

3/27/26

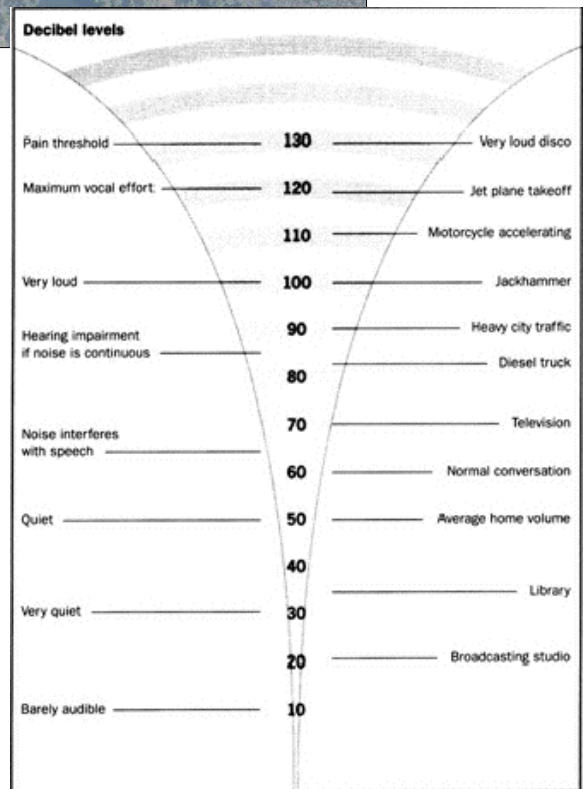


NOTES:

1. Sound levels for the Cooper 2,500 kVA pad mounted transformer have sound level of 62 dBA [measured at 0.3 meter, as per NEMA TR1 (ANSI/IEEE Std. C57.12-90-1993, sec. 13.3.4)]. Assuming the measurement was taken at 1 meter to be conservative, the calculated sound level at 3 meters is 52.5 dBA.
2. Other decibel ranges were derived using the following distance damping equation [$L_2 = L_1 - 20 \log(d_1/d_2)$]. This damping equation was the only factor considered in decibel range attenuation estimates. Elevation, ambient noise, vegetation, angle of solar array and other structures which would further effect the attenuation of sound levels were not considered in this study. Nighttime sound levels depicted are for the (2) 2,500 kVA Cooper pad mounted transformers operating at maximum noise level.
3. For nighttime calculations it was assumed that the array inverters make negligible noise when not loaded with power or operating. For the nighttime calculation we assumed they will make no noise and only modeled the (2) 2,500 kVA Cooper transformers running at maximum noise.
4. Sound levels reported do not account for any background noise. Local background noise may exceed sound created by project equipment.

Legend:

60 dBA range
50 dBA range
40 dBA range



Decibel Breakdown Compared to Everyday Noises

NIGHT OPERATION SOUND LEVEL PLAN

Basic Sound Level Estimates for Noise Produced by Transformer

DRAWN BY:

CPG

CHECKED BY:

SDG

Project: Novus Buck Solar Project

Location: Buck Road, Newport, VT

Source Data:

Revision Date:

Plan ID:

Sound 2

Scale:

1" = 800'

Date:

3/27/26

Three-phase pad-mounted compartmental type transformer



General

At Eaton, we are constantly striving to introduce new innovations to the transformer industry, bringing you the highest quality, most reliable transformers. Eaton's Cooper Power series Transformer Products are ISO 9001 compliant, emphasizing process improvement in all phases of design, manufacture, and testing. In order to drive this innovation, we have invested both time and money in the Thomas A. Edison Technical Center, our premier research facility in Franksville, Wisconsin. Such revolutionary products as distribution-class UltraSIL™ Polymer-Housed Evolution™ surge arresters and Envirotemp™ FR3™ fluid have been developed at our Franksville lab.

With transformer sizes ranging from 45 kVA to 12 MVA and high voltages ranging from 2400 V to 46 kV, Eaton has you covered. From fabrication of the tanks and cabinets to winding of the cores and coils, to production of arresters, switches, tap changers, expulsion fuses, current limit fuses, bushings (live and dead) and molded rubber goods, Eaton does it all. Eaton's Cooper Power series transformers are available with electrical grade mineral oil or Envirotemp™ FR3™ fluid, a less-flammable and bio-degradable fluid. Electrical codes recognize the advantages of using Envirotemp™ FR3™ fluid both indoors and outdoors for fire sensitive applications. The bio-based fluid meets Occupational Safety and Health Administration (OSHA) and Section 450.23 NEC Requirements.



Powering Business Worldwide

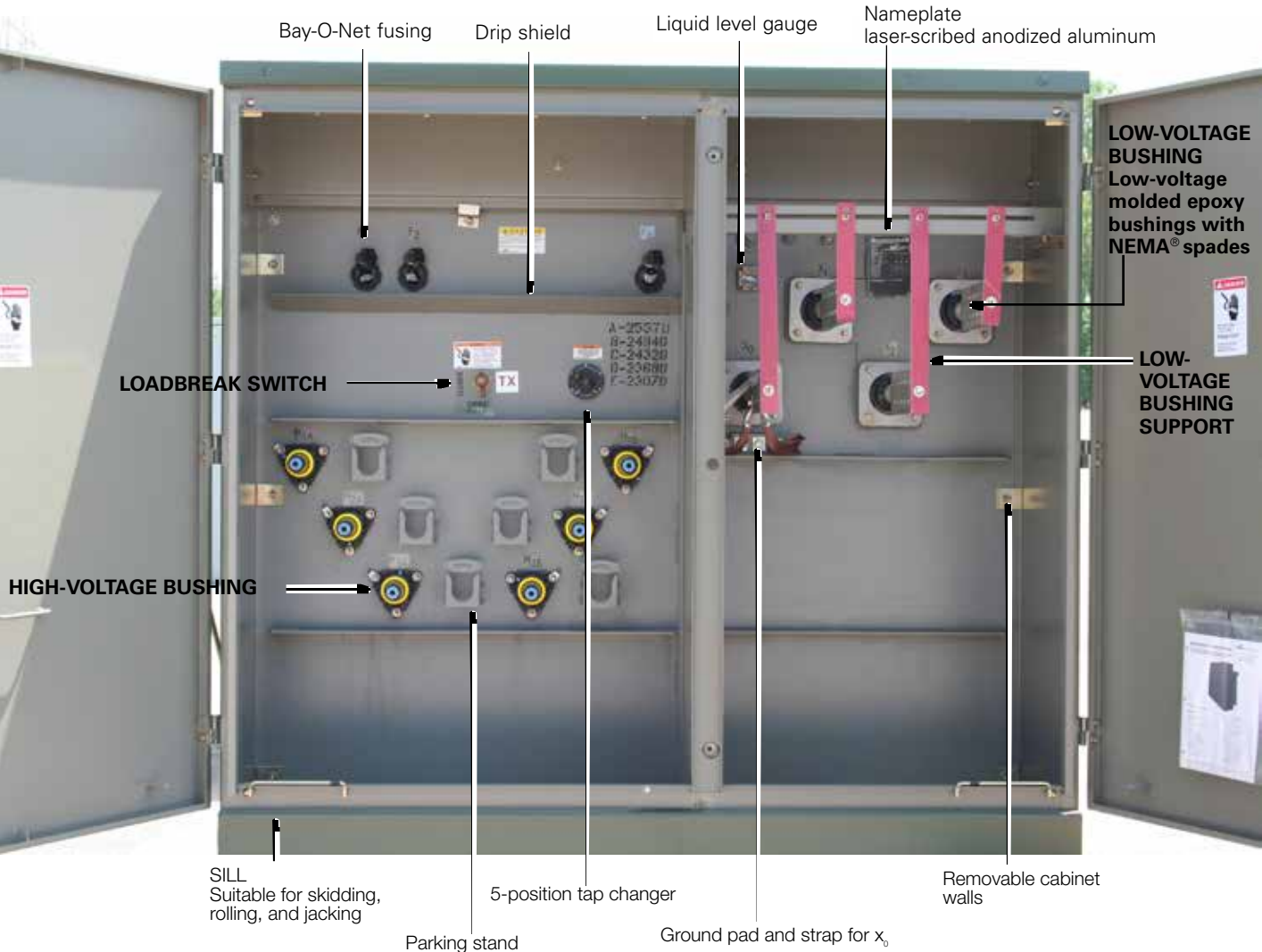


Figure 1. Three-phase pad-mounted compartmental type transformer.

Table 1. Product Scope

Type	Three Phase, 50 or 60 Hz, 65 °C Rise (55 °C, 55/65 °C), 65/75 °C, 75 °C
Fluid Type	Mineral oil or Envirotemp™ FR3™ fluid
Coil Configuration	2-winding or 4-winding or 3-winding (Low-High-Low), 3-winding (Low-Low-High)
Size	45 – 10,000 kVA
Primary Voltage	2,400 – 46,000 V
Secondary Voltage	208Y/120 V to 14,400 V
Specialty Designs	Inverter/Rectifier Bridge
	K-Factor (up to K-19)
	Vacuum Fault Interrupter (VFI)
	UL® Listed & Labeled and Classified
	Factory Mutual (FM) Approved®
	Solar/Wind Designs
	Differential Protection
	Seismic Applications (including OSHPD)
	Hardened Data Center

Table 2. Three-Phase Ratings**Three-Phase 50 or 60 Hz**kVA Available¹:

45, 75, 112.5, 150, 225, 300, 500, 750, 1000, 1500, 2000, 2500, 3000, 3750, 5000, 7500, 10000

¹Transformers are available in the standard ratings and configurations shown or can be customized to meet specific needs.**Table 3. Impedance Voltage**

Rating (kVA)	Low-voltage rating		
	≤ 600 V	2400 Δ through 4800 Δ	6900 Δ through 13800GY/7970 or 13800 Δ
45-75	2.70-5.75	2.70-5.75	2.70-5.75
112.5-300	3.10-5.75	3.10-5.75	3.10-5.75
500	4.35-5.75	4.35-5.75	4.35-5.75
750-2500	5.75	5.75	5.75
3750	5.75	5.75	6.00
5000		6.00	6.50

Note: The standard tolerance is ± 7.5%**Table 4. Audible Sound Levels**

Self-Cooled, Two Winding kVA Rating	NEMA® TR-1 Average
	Decibels (dB)
45-500	56
501-700	57
701-1000	58
1001-1500	60
1501-2000	61
2001-2500	62
2501-3000	63
3001-4000	64
4001-5000	65
5001-6000	66
6001-7500	67
7501-10000	68

Table 5. Insulation Test Levels

KV Class	Induced Test 180 or 400 Hz 7200 Cycle	kV BIL Distribution	Applied Test 60 Hz (kV)
1.2	Twice Rated Voltage	30	10
2.5		45	15
5		60	19
8.7		75	26
15		95	34
25		125	40
34.5		150	50

Table 6. Temperature Rise Ratings 0-3300 Feet (0-1000 meters)

	Standard	Optional
Unit Rating (Temperature Rise Winding)	65 °C	55 °C, 55/65 °C, 75 °C
Ambient Temperature Max	40 °C	50 °C
Ambient Temperature 24 Hour Average	30 °C	40 °C
Temperature Rise Hotspot	80 °C	65 °C

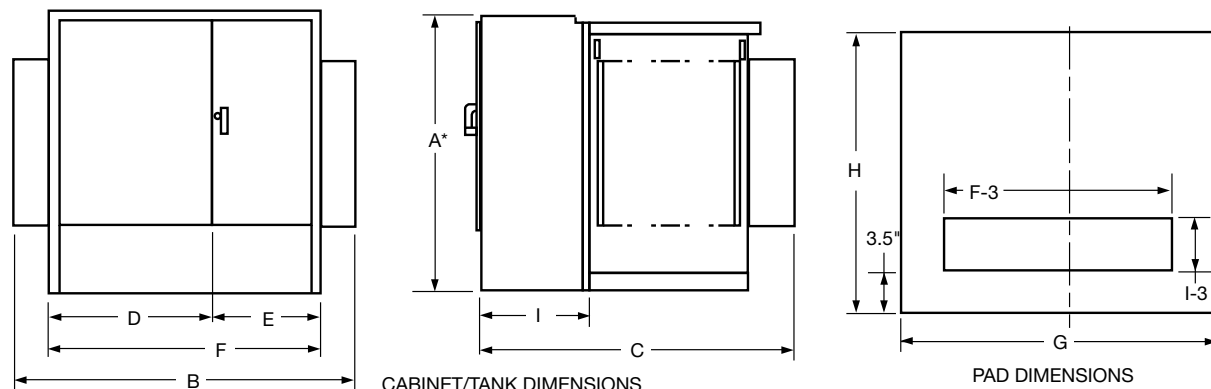


Figure 2. Transformer and pad dimensions.

* Add 9" for Bay-O-Net fusing.

Table 7. Fluid-filled—aluminum windings 55/65 °C Rise¹

65° Rise	DEAD-FRONT—LOOP OR RADIAL FEED—BAY-O-NET FUSING OIL FILLED—ALUMINUM WINDINGS									Gallons of Fluid	Approx. Total Weight (lbs.)
	OUTLINE DIMENSIONS (in.)										
kVA Rating	A*	B	C	D	E	F	G	H	I		
45	50	68	39	42	26	68	72	43	20	110	2,100
75	50	68	39	42	26	68	72	43	20	115	2,250
112.5	50	68	49	42	26	68	72	53	20	120	2,350
150	50	68	49	42	26	68	72	53	20	125	2,700
225	50	72	51	42	30	72	76	55	20	140	3,150
300	50	72	51	42	30	72	76	55	20	160	3,650
500	50	89	53	42	30	72	93	57	20	190	4,650
750	64	89	57	42	30	72	93	61	20	270	6,500
1000	64	89	59	42	30	72	93	63	20	350	8,200
1500	73	89	86	42	30	72	93	90	24	410	10,300
2000	73	72	87	42	30	72	76	91	24	490	12,500
2500	73	72	99	42	30	72	76	103	24	530	14,500
3000	73	84	99	46	37	84	88	103	24	620	16,700
3750	84	85	108	47	38	85	88	112	24	660	19,300
5000	84	96	108	48	48	96	100	112	24	930	25,000
7500	94	102	122	54	48	102	100	126	24	1,580	41,900

¹ Weights, gallons of fluid, and dimensions are for reference only and not for construction. Please contact Eaton for exact dimensions.

* Add 9" for Bay-O-Net fusing.

Table 8. Fluid-Filled—Copper Windings 55/65 °C Rise¹

65° Rise	DEAD-FRONT—LOOP OR RADIAL FEED—BAY-O-NET FUSING OIL FILLED—COPPER WINDINGS									Gallons of Fluid	Approx. Total Weight (lbs.)
	OUTLINE DIMENSIONS (in.)										
kVA Rating	A*	B	C	D	E	F	G	H	I		
45	50	64	39	34	30	64	69	43	20	110	2,100
75	50	64	39	34	30	64	69	43	20	115	2,350
112.5	50	64	49	34	30	64	69	53	20	115	2,500
150	50	64	49	34	30	64	69	53	20	120	2,700
225	50	64	51	34	30	64	73	55	20	140	3,250
300	50	64	51	34	30	64	75	55	20	160	3,800
500	50	81	53	34	30	64	85	57	20	200	4,800
750	64	89	57	42	30	72	93	61	20	255	6,500
1000	64	89	59	42	30	72	93	63	20	300	7,800
1500	73	89	86	42	30	72	93	90	24	410	10,300
2000	73	72	87	42	30	72	76	91	24	420	11,600
2500	73	72	99	42	30	72	76	103	24	500	14,000
3000	73	84	99	46	37	84	88	103	24	720	18,700
3750	84	85	108	47	38	85	88	112	24	800	20,500
5000	84	96	108	48	48	96	100	112	24	850	25,000
7500	94	102	122	54	48	102	100	126	24	1,620	46,900

¹ Weights, gallons of fluid, and dimensions are for reference only and not for construction. Please contact Eaton for exact dimensions.

* Add 9" for Bay-O-Net fusing.

Standard features

Connections and neutral configurations

- Delta - Wye: Low voltage neutral shall be a fully insulated X0 bushing with removable ground strap.
- Grounded Wye-Wye: High voltage neutral shall be internally tied to the low voltage neutral and brought out as the H0X0 bushing in the secondary compartment with a removable ground strap.
- Delta-Delta: Transformer shall be provided without a neutral bushing.
- Wye-Wye: High voltage neutral shall be brought out as the H0 bushing in the primary compartment and the low voltage neutral shall be brought as the X0- bushing in the secondary compartment.
- Wye-Delta: High voltage neutral shall be brought out as the H0 bushing in the primary compartment. No ground strap shall be provided (line to line rated fusing is required).

High and low voltage bushings

- 200 A bushing wells (15, 25, and 35 kV)
- 200 A, 35 kV Large Interface
- 600 A (15, 25, and 35 kV) Integral bushings (dead-front)
- Electrical-grade wet-process porcelain bushings (live-front)

Tank/cabinet features

- Bolted cover for tank access (45-2500 kVA)
- Welded cover with hand hole (>2500 kVA)
- Three-point latching door for security
- Removable sill for easy installation
- Lifting lugs (4)
- Stainless steel cabinet hinges and mounting studs
- Steel divider between HV and LV compartment
- 20" Deep cabinet (45-1000 kVA)
- 24" Deep cabinet (1500-7500 kVA)
- 30" Deep cabinet (34.5/19.92 kV)
- Pentahead captive bolt
- Stainless steel 1-hole ground pads (45-500 kVA)
- Stainless steel 2-hole ground pads (750-10,000 kVA)
- Parking Stands (dead-front)

Valves/plugs

- One-inch upper filling plug
- One-inch drain plug (45-500 kVA)
- One-inch combination drain valve with sampling device in low voltage compartment (750-10,000 kVA)
- Automatic pressure relief valve

Nameplate

- Laser-scribed anodized aluminum nameplate



Figure 3. Drain valve with sampler.



Figure 4. Automatic Pressure relief valve.



Figure 5. Liquid level gauge.



Figure 6. External Gauges.



Figure 7. External visible break with gauges.

Optional features

High and low voltage bushings

- 200 A (15, 25 kV) bushing inserts
- 200 A (15, 25 kV) feed thru inserts
- 200 A (15, 25 kV) (HTN) bushing wells with removable studs
- High-voltage 600 A (15, 25, 35 kV) deadbreak one-piece bushings
- Low voltage 6-, 8-holes spade
- Low voltage 12-, 16-, 20-holes spade (750-2500 kVA)
- Low voltage bushing supports

Tank/cabinet features

- Stainless steel tank base and cabinet
- Stainless steel tank base, cabinet sides and sill
- 100% stainless steel unit
- Service entrance (2 inch) in sill or cabinet side
- Touch-up paint (domestic)
- Copper ground bus bar
- Kirk-Key provisions
- Nitrogen blanket
- Bus duct cutout

Special designs

- Factory Mutual (FM)
- UL® Classified
- Triplex
- High altitude
- K-Factors
- Step-up
- Critical application
- Modulation transformers
- Seismic applications (including OSHPD)

Switches

- One, two, or three On/Off loadbreak switches
- 4-position loadbreak V-blade switch or T-blade switch
- Delta-wye switch
- 3-position V-Blade selector switch
- 100 A, 150 A, 300 A tap changers
- Dual voltage switch
- Visible break with VFI interrupter interlock
- External visible break (15, 25, and 35 kV, up to 3 MVA)
- External visible break with gauges (15, 25, and 35 kV, up to 3 MVA)

Gauges and devices

- Liquid level gauge (optional contacts)
- Pressure vacuum gauge (optional contacts and bleeder)
- Dial-type thermometer (optional alarm contacts)
- Cover mounted pressure relief device (optional alarm contacts)
- Ground connectors
- Hexhead captive bolt
- Molded case circuit breaker mounting provisions
- External gauges in padlockable box

Overcurrent protection

- Bay-O-Net fusing (Current sensing, dual sensing, dual element, high amperage overload)
- Bay-O-Net expulsion fuse in series with a partial range under-oil ELSP current limiting fuse (below 23 kV)
- Cartridge fusing in series with a partial range under-oil ELSP current limiting fuse (above 23 kV)
- MagneX™ interrupter with ELSP current-limiting fuse
- Vacuum Fault Interrupter (VFI)
- Visible break window
- Fuse/switch interlock

Valves/plugs

- Drain/sampling valve in high-voltage compartment
- Globe type upper fill valve

Overvoltage protection

- Distribution-, intermediate-, or station-class surge arresters
- Elbow arresters (for dead-front connections)

Metering/fan/control

- Full metering package
- Current Transformers (CTs)
- Metering Socket
- NEMA® 4 control box (optional stainless steel)
- NEMA® 7 control box (explosion proof)
- Fan Packages

Testing

- Customer test witness
- Customer final inspection
- Zero Sequence Impedance Test
- Heat Run Test
- ANSI® Impulse Test
- Audible Sound Level Test
- RIV (Corona) Test
- Dissolved Gas Analysis (DGA) Test
- 8- or 24-Hour Leak Test

Coatings (paint)

- ANSI® Bell Green
- ANSI® #61 Light Gray
- ANSI® #70 Sky Gray
- Special paint available per request

Nameplate

- Stainless steel nameplate

Decals and labels

- High voltage warning signs
- Mr. Ouch
- Bi-lingual warning
- DOE compliant
- Customer stock code
- Customer stenciling
- Shock and arc flash warning decal
- Non-PCB decal

Construction

Core

The three-legged, step-lap mitered core construction is manufactured using a high-quality cutting machine. For maximum efficiency, cores are precisely stacked, virtually eliminating gaps in the corner joints.

Five-legged wound core or shell-type triplex designs are used for wye-wye connected transformers, and other special transformer designs.

Cores are manufactured with precision cut, burr-free, grain-oriented silicon steel or amorphous metal, depending on customer preference or optimal material based upon performance requirements. Many grades of core steel are available for optimizing core loss efficiency.

Coils

Pad-mounted transformers feature a rectangular coil configuration with wire-wound, high-voltage primaries and sheet-wound secondaries. The design minimizes axial stress developed by short circuits and provides for magnetic balancing of tap connections.

Coils are wound using the highest quality winding machines providing exacting tension control and conductor placement for superior short-circuit strength and maximum efficiency.

Extra mechanical strength is provided by diamond pattern, epoxy-coated paper insulation, used throughout the coil, with additional epoxy at heavy stress points. The diamond pattern distribution of the epoxy and carefully arranged ducts, provide a network of passages through which cooling fluid can freely circulate.

Coil assemblies are heat-cured under calculated hydraulic pressure to ensure performance against short-circuit forces.

Core and coil assemblies

Pad-mounted transformer core and coil assemblies are braced with heavy steel ends to prevent the rectangular coil from distorting under short-circuit conditions. Plates are clamped in place using presses, and welded or bolted to form a solid core and coil assembly. Core and coil assemblies exceed ANSI® and IEEE® requirements for short-circuit performance. Due to the rigidity of the design, impedance shift after short-circuit is comparable to that of circular wound assemblies.

Tanks

Transformer tanks are designed for high strength and ease of handling, installation, and maintenance. Tanks are welded using precision-cut, hot rolled, pickled and oiled steel. They are sealed to protect the insulating fluid and other internal components.

Transformer tanks are pressure-tested to withstand 7 psig without permanent distortion and 15 psig without rupture.

Tank finish

An advanced multi-stage finishing process exceeds IEEE Std C57.12.28™-2014 standards. The eight-stage pre-treatment process assures coating adhesion and retards corrosion. It converts tank surfaces to a nonmetallic, water insoluble iron phosphate coating.

The paint method consists of two distinct layers of paint. The first is an epoxy primer (E-coat) layer which provides a barrier against moisture, salt and corrosives. The two-component urethane final coat seals and adds ultraviolet protection.

Vacuum processing

Transformers are dried and filled with filtered insulating fluid under vacuum, while secondary windings are energized. Coils are heated to drive out moisture, ensuring maximum penetration of fluid into the coil insulation system.

Insulating fluid

Eaton's Cooper Power series transformers are available with

electrical-grade mineral insulating oil or Envirotemp™ FR3™ fluid. The highly refined fluids are tested and degassed to assure a chemically inert product with minimal acid ions. Special additives minimize oxygen absorption and inhibit oxidation. To ensure high dielectric strength, the fluid is re-tested for dryness and dielectric strength, refiltered, heated, dried, and stored under vacuum before being added to the completed transformer.

Eaton's Cooper Power series transformers filled with Envirotemp™ FR3™ fluid enjoy unique fire safety, environmental, electrical, and chemical advantages, including insulation life extending properties.

A bio-based, sustainable, natural ester dielectric coolant, Envirotemp™ FR3™ fluid quickly and thoroughly biodegrades in the environment and is non-toxic per acute aquatic and oral toxicity tests.

Building for Environmental and Economic Sustainability (BEES) total life cycle assessment software, utilized by the US Dept. of Commerce, reports its overall environmental performance impact score at 1/4th that reported for mineral oil. Envirotemp™ FR3™ fluid has also earned the EPA Environmental Technology Verification of transformer materials.

With a fire point of 360 °C, Envirotemp™ FR3™ fluid is FM Approved® and Underwriters Laboratories (UL®) Classified "Less-Flammable" per NEC® Article 450-23, fitting the definition of a Listed



Figure 8. VFI transformer with visible break.

Product per NEC®.

Pad-mounted VFI transformer

Eaton's Cooper Power series VFI transformer combines a conventional distribution transformer with the proven Vacuum Fault Interrupter (VFI). This combination provides both voltage transformation and transformer over current protection in one space saving and money saving package. The pad-mounted VFI transformer protects the transformer and provides proper coordination with upstream protective devices. When a transformer fault or overload condition occurs, the VFI breaker trips and isolates the transformer.

The three-phase VFI breaker has independent single-phase initiation, but is three-phase mechanically gang-tripped. A trip signal on any phase will open all three phases. This feature eliminates single-phasing of three phase loads. It also enables the VFI breaker to be used as a three-phase load break switch.

Due to the resettable characteristics of the VFI breaker, restoring three-phase service is faster and easier.

The sealed visible break window and switch is an option that can be installed to provide visible break contact. This feature provides enhanced safety and allows an operator to see if the loadbreak switch contacts are in an open or closed position before performing

maintenance.

Envirotran™ FM Approved special protection transformer

Eaton's Cooper Power series Envirotran™ transformer is FM Approved and suitable for indoor locations. Factory Mutual Research Corporation's (FMRC) approval of the Envirotran transformer line makes it easy to comply with and verify compliance with Section 450.23, 2008 NEC, Less-Flammable Liquid-Filled Transformer Requirements for both indoor and outdoor locations.

Envirotran FM Approved transformers offer the user the benefit of a transformer that can be easily specified to comply with NEC, and makes FM Safety Data Sheet compliance simpler, while also providing maximum safety and flexibility for both indoor and outdoor installations.

Because the "FM Approved" logo is readily visible on the transformer and its nameplate, NEC compliance is now easily verifiable by the inspector.

Envirotran FM Approved transformers are manufactured under strict compliance with FMRC Standard 3990 and are filled with



FM Approved Envirotemp™ FR3™ fluid, a fire-resistant dielectric coolant.

Special application transformers

Data Center transformer

With focus rapidly shifting from simply maximizing uptime and supporting demand to improving energy utilization, the data center industry is continually looking for methods to increase its energy efficiency and reliability. Utilizing cutting edge technology, Eaton's Cooper Power series Hardened Data Center (HDC) transformers are the solution. Designed with special attention given to surge protection, HDC liquid-filled transformers provide superior performance under the harshest electrical environments. Contrary to traditional dry-type units, HDC transformers provide unsurpassed reliability, overloadability, operational life, efficiency, thermal loading and installed footprint. These units have reliably served more than 100 MW of critical data center capacity for a total of more than 6,000,000 hours without any reported downtime caused by a thermal or short-circuit coil failure.

The top priority in data center operations is uninterrupted service. Envirotran HDC transformers from Eaton, having substantially higher levels of insulation, are less susceptible to voltage surges. Eaton has experienced zero failures due to switching transients. The ANSI® and IEEE® standard impulse withstand ratings are higher for liquid-filled transformers, making them less susceptible to insulation failure. The Envirotran HDC transformer provides ultimate protection by increasing the BIL rating one level higher than standard liquid-filled transformer ratings. The cooling system of liquid-filled transformers provides better protection from severe overloads—overloads that can lead to significant loss of life or failure.

Data center design typically includes multiple layers of redundancy, ensuring maximum uptime for the critical IT load. When best in class transformer manufacturing lead times are typically weeks, not days, an unexpected transformer failure will adversely affect the facility's reliability and profitability. Therefore, the ability to determine the electrical and mechanical health of a transformer can reduce the probability of costly, unplanned downtime. Routine diagnostic tests, including key fluid properties and dissolved gas analysis (DGA), can help determine the health of a liquid-filled transformer. Although sampling is not required for safe operation, it will provide the user with valuable information, leading to scheduled repair or

replacement, and minimizing the duration and expense of an outage. With a dry-type transformer, there is no reliable way to measure the health or likelihood of an impending failure.

Solar transformer

As a result of the increasing number of states that are adopting aggressive Renewable & Alternative Energy Portfolio Standards, the solar energy market is growing—nearly doubling year over year. Eaton, a key innovator and supplier in this expanding market, is proud to offer its Cooper Power series Envirotran transformers specifically designed for Solar Photovoltaic medium-voltage applications. Eaton is working with top solar photovoltaic developers, integrators and inverter manufacturers to evolve the industry and change the way we distribute power.

In accordance with this progressive stance, every Envirotran Solar transformer is filled with non-toxic, biodegradable Envirotemp™ FR3™ dielectric fluid, made from renewable seed oils. On top of its biodegradability, Envirotemp™ FR3™ fluid substantially extends the life of the transformer insulation, saving valuable resources. What better way to distribute green power than to use a green transformer. In fact, delaying conversion to Envirotran transformers places the burden of today's environmental issues onto tomorrow's generations. Eaton can help you create a customized transformer, based on site specific characteristics including: temperature profile, site altitude, solar profile and required system life. Some of the benefits gained from this custom rating include:

- Reduction in core losses
- Improved payback on investment
- Reduction in footprint
- Improved fire safety
- Reduced environmental impact

For the solar photovoltaic industry, Eaton is offering standard step up transformers and dual secondary designs, including 4-winding, 3-winding (Low-High-Low) and 3-winding (Low-Low-High) designs.

Wind transformer

Eaton is offering custom designs for renewable energy power generation. Eaton manufactures its Cooper Power series Generator Step-Up (GSU) transformers for installation at the base of every wind turbine. Additionally, grounding transformers are available for wind power generation.

DOE efficiency

The United States Department of Energy (DOE) has mandated efficiency values for most liquid type, medium voltage transformers. As a result, all applicable Eaton's Cooper Power series transformers 2500 kVA and below conform to efficiency levels as specified in the DOE ruling "10 CFR Part 431 Energy Conservation Program."

Underwriters Laboratories® (UL®) Listed and Labeled/Classified

The Envirotran transformer from Eaton can be specified as UL® Listed & Labeled, and/or UL® Classified. Underwriters Laboratories (UL®) listing is a verification of the design and construction of the transformer to the ANSI® and IEEE® standards. UL® listing generally is the most efficient, cost-effective solution for complying with relevant state and local electrical codes. UL® Combination Classification/Listing is another way in which to comply with Section 450.23, 2008 NEC® requirements. This combines the UL® listed transformer with a UL® Classified Less-Flammable Liquid and complies with the use restrictions found within the liquid Classification.



K-Factor transformer

With a drastic increase in the use of ferromagnetic devices, arcing devices, and electric power converters, higher frequency loads have increased significantly. This harmonic loading has the potential to generate higher heat levels within a transformer's windings and leads by as much as 300%. Harmonic loading has the potential to induce premature failure in standard-design distribution transformers.

In addition to standard UL® "K-Factor" ratings, transformers can be designed to customer-provided specifications detailing precise loading scenarios. Onsite measurements of magnitude and frequency, alongside harmonic analysis of the connected load can be performed by Eaton engineers or a third party consultant. These field measurements are used to determine exact customer needs and outline the transformer specifications.

Eaton will design harmonic-resistant transformers that will be subjected to the unique harmonic loads. These units are designed to maintain normal temperature rise under harmonic, full-load conditions. Standard UL® "K-Factor" designs can result in unnecessary costs when the "next-highest" K-Factor must be selected for a calculated design factor. To save the customer these unnecessary costs, Eaton can design the transformer to the specific harmonic spectrum used in the application. Eaton's Cooper Power series K-factor transformers are filled with mineral oil or Envirotemp™ FR3™ fluid and enjoy the added benefits of dielectric cooling such as higher efficiencies than dry-type transformers.

Modulation transformer

Bundled with an Outboard Modulation Unit (OMU) and a Control and Receiving Unit (CRU), a Modulation Transformer Unit (MTU) is designed to remotely achieve two way communication.

The use of an MTU reduces travel time and expense versus traditional meter reading performed by high voltage electricians. Additionally, with MTU it is possible to manage and evaluate energy consumption data, providing reduced metering costs and fewer tenant complaints.

An MTU utilizes existing utility infrastructure, therefore eliminating the need to engineer and construct a dedicated communication network.



Figure 9. Modular transformer.

Inverter/rectifier bridge

Eaton complements its range of applications for transformers by offering dual winding designs. These designs are intended for connection to 12-pulse rectifier bridges.

Product attributes

To set us apart from other transformer manufactures, Eaton includes the following guarantees with every three-phase pad-mounted transformer.

Engineered to order (ETO)

Providing the customer with a well developed, cost-effective solution is the number one priority at Eaton. Using customer specifications, Eaton will work with the customer from the beginning to the end to develop a solution to fit their needs. Whether it is application specific, site specific, or a uniquely specified unit, Eaton will provide transformers with the best in class value and performance, saving the customer time and money.

Made in the U.S.A.

Eaton's three-phase pad-mounted transformers are produced right here in the United States of America. Our manufacturing facilities are positioned strategically for rapid shipment of products. Furthermore, should the need arise, Eaton has a broad network of authorized service repair shops throughout the United States.

Superior paint performance

Protecting transformers from nature's elements worldwide, Eaton's E-coat system provides unrivaled transformer paint life, and exceeds IEEE Std C57.12.28™-2014 and IEEE Std C57.12.29™-2005 standards. In addition to the outside of the unit, each transformer receives a gray E-coat covering in the interior of the tank and cabinet, providing superior rust resistance and greater visibility during service.

If the wide range of standard paint selections does not suit the customer's needs, Eaton will customize the paint color to meet their requirements.

Rectangular coil design

Eaton utilizes a rectangular coil design. This winding technique results in a smaller overall unit footprint as well as reducing the transformer weight. The smaller unit size does not hinder the transformer performance in the least. Units have proven short circuit withstand capabilities up to 10 MVA.

Testing

Eaton performs routing testing on each transformer manufactured including the following tests:

- **Insulation Power Factor:** This test verifies that vacuum processing has thoroughly dried the insulation system to required limits.
- **Ratio, Polarity, and Phase Relation:** Assures correct winding ratios and tap voltages; checks insulation of HV and LV circuits. Checks entire insulation system to verify all live-to-ground clearances.
- **Resistance:** This test verifies the integrity of internal high-voltage and low-voltage connections; provides data for loss upgrade calculations.
- **Routine Impulse Tests:** The most severe test, simulating a lightning surge. Applies one reduced wave and one full wave to verify the BIL rating.
- **Applied Potential:** Applied to both high-voltage and low-voltage windings, this test stresses the entire insulation system to verify all live-to-ground clearances.
- **Induced Potential:** 3.46 times normal plus 1000 volts for reduced neutral designs.
- **Loss Test:** These design verification tests are conducted to assure that guaranteed loss values are met and that test values are

within design tolerances. Tests include no-load loss and excitation current along with impedance voltage and load loss.

- Leak Test: Pressurizing the tank to 7 psig assures a complete seal, with no weld or gasket leaks, to eliminate the possibility of moisture infiltration or fluid oxidation.

Design performance tests

The design performance tests include the following:

- Temperature Rise: Our automated heat run facility ensures that any design changes meet ANSI® and IEEE® temperature rise criteria.
- Audible Sound Level: Ensures compliance with NEMA® requirements.
- Lightning Impulse: To assure superior dielectric performance, this test consists of one reduced wave, two chopped waves and one full wave in sequence, precisely simulating the harshest conditions.

Thomas A Edison Research and Test Facility

We are constantly striving to introduce new innovations to the transformer industry, bringing you the highest quality transformer for the lowest cost. Eaton's Cooper Power series Transformer Products are ISO 9001 compliant, emphasizing process improvement in all phases of design, manufacture, and testing. We have invested millions of dollars in the Thomas A. Edison Technical Center, our premier research facility in Franksville, Wisconsin affirming our dedication to introducing new innovations and technologies to the transformer industry. This research facility is fully available for use by our customers to utilize our advanced electrical and chemical testing labs.

250 kW-600 V, 1500 Vdc String Inverters for North America



CPS SCH250K-T-US-600

The new CPS 250 kW-600 V three-phase string inverters are designed for ground mount applications. The units are high performance, advanced, and reliable inverters designed specifically for the North American environment and grid. High efficiency at 98.83% peak and 98.4% CEC, wide operating voltages, broad temperature ranges, and a NEMA Type 4X enclosure enable this inverter platform to operate at high performance across many applications. The CPS 250 kW-600 V products ship with the Distributed or Centralized Wire Box, each fully integrated and separable with AC and DC disconnect switches. Enhanced DC wire boxes allow DC disconnection under short circuit conditions. The CPS FlexOM Gateway enables communication, controls, and remote product upgrades.

Key Features

- UL 1741-SA/SB and IEEE1547-2018 certified
- Touch-safe DC Fuse holders add convenience and safety
- CPS FlexOM Gateway enables remote firmware upgrades
- Integrated AC and DC disconnect switches
- Enhanced DC wire boxes
- Copper- and aluminum-compatible AC connections
- NEMA Type 4X outdoor rated enclosure
- Advanced Smart-Grid features
- kVA headroom yields 250 kW @ 0.95 PF
- PID mitigation function
- Separable wire box design for fast service
- Distributed or Centralized wire box options



250 kW-600 V Distributed Wire Box



250 kW-600 V Centralized Wire Box

Model Name	CPS SCH250K-T-US-600
DC Input	
Max. PV power	425 kW
Max. DC input voltage	1500 V
Operating DC input voltage range	860-1450 Vdc
Start-up DC input voltage / power	900 V / 250 W
Number of MPP trackers	1
MPPT voltage range for P _{nom} ¹	900-1300 Vdc
Max. PV short-circuit current ²	450 A
Number of DC inputs	Distributed Wire Box: 30 PV source circuits, fused Centralized Wire Box: 1 input circuit, 1-2 terminations per pole, non-fused
DC disconnection type	Distributed Wire box: Enhanced DC switches Centralized Wire Box: Enhanced DC disconnect
DC surge protection	Type II MOV
AC Output	
Rated AC output power	250 kW
Max. AC apparent power (selectable ³)	250 kVA / 264 kVA (@ PF >0.95)
Rated output voltage	600 Vac
Output voltage range ⁴	528-660 Vac
Grid connection type ⁵	3Φ / PE / N (neutral optional)
Max. AC output current @ 600 Vac	241 A (@ 250 kVA) / 254 A (@ 264 kVA)
Rated output frequency	60 Hz
Output frequency range ⁴	57-63 Hz
Power factor	>0.99 (±0.8 adjustable)
Current TRD	< 3%
Max. OCPD rating	400 A
AC disconnection type	Load-rated AC switch
AC surge protection	Type II MOV
System	
Topology	Transformerless
Max. efficiency	98.83%
CEC efficiency	98.4%
Standby / night consumption	< 30 W
Environment	
Enclosure protection degree	NEMA Type 4X
Cooling method	Variable speed cooling fans
Operating temperature range	-22°F to 140°F / -30°C to 60°C (derating from 108°F / 42°C)
Non-operating temperature range ⁶	-40°F to 158°F / -40°C to 70°C
Operating humidity	0-95%
Operating altitude	6562 ft / 2000 m (no derating)
Audible noise	< 80 dBA @ 1 m and 77°F (25°C)
Display and Communication	
User interface and display	LED indicators; Bluetooth and app
Inverter monitoring	Modbus RS485
Site-level monitoring	CPS FlexOM Gateway (1 per 32 inverters)
Modbus data mapping	SunSpec / CPS
Remote diagnostics / firmware upgrade functions	Standard / (with FlexOM Gateway)
Mechanical	
Dimensions (W × H × D)	Powerhead: 28.46 × 33 × 13.98 in (723 × 840 × 355 mm) Wire Box: 23.11 × 33 × 13.98 in (587 × 840 × 355 mm)
Weight (approximate)	Powerhead: 175 lb (79.5 kg) Wire Box: 106 lb (48 kg)
Mounting / installation angle	Vertical
AC termination	M12 stud type terminal [3Φ] (wire range: 500 kcmil-750 kcmil CU/AL; lugs not supplied) Screw clamp terminal block [N] (#12-1/0 AWG CU/AL)
DC termination	Distributed Wire Box: Screw clamp fuse holder (wire range: #14-#8 AWG CU) Centralized Wire Box: Busbar (<600 kcmil CU/AL [2 terminations per pole]; lugs not supplied)
Fused string inputs	Distributed Wire Boxes: 30 A fuses provided
Safety	
Certifications and standards	UL 1741-SA/SB Ed. 3, CSA-C22.2 NO.107.1-01, IEEE 1547-2018, FCC Part 15, UL 1699B ⁷
Selectable grid standard	IEEE 1547a-2014, IEEE 1547-2018, CA Rule 21, ISO-NE
Smart-grid features	Volt-RideThru, Freq-RideThru, Ramp-Rate, Specified-PF, Volt-VAR, Freq-Watt, Vol-Watt
Warranty	
Standard	5 years
Extended terms	10, 15, and 20 years

1) See user manual for further information regarding MPPT voltage range when operating at non-unity PF.

2) The sum of parallel-connected PV module short-circuit currents.

3) Inverter is factory set to 250 kVA by default. Contact CPS to enable the 264 kVA setting.

4) The "output voltage range" and "output frequency range" may differ according to the specific grid standard.

5) Delta configurations must not be corner-grounded.

6) See user manual for further requirements regarding non-operating conditions.

7) AFCI function available for Distributed wire boxes only.

PrivacyShield® ABBC-13EXT Exterior Barrier Backed Soundproofing Blanket



Description

The PrivacyShield® ABBC-13EXT Exterior Barrier Backed Soundproofing Blanket is used to block and absorb sound for exterior applications.

The blanket is an exterior grade barrier backed composite (BBC), consisting of UV and tear resistant vinyl coated polyester facing. The facing is quilted on environmentally sustainable 1-2 inch fiberglass batting with Gore® Tenara® thread. It also has a reinforced 1 lb./sq. ft. mass loaded vinyl barrier bonded to one side.

These blankets combine sound blocking and sound absorbing materials. The sound attenuation blankets are constructed with grommets across the top and Velcro® along the vertical edges of the blankets for easy installation and layering. The exterior grade blanket is great for use in outdoor environments where extended lifespan and durability are required.

Technical Characteristics

Size:	54" x 96" Up to 54" x 20'
Thickness:	1" 2" (actual thickness may vary after quilting) 4" (special order)
Construction:	UV resistant heavy-duty vinyl coated polyester faced quilted fiberglass backed with a one pound per square foot reinforced mass loaded vinyl sound barrier
Facing Color:	Grey Tan Black Off-White
Barrier Color:	Grey Tan
Weight:	1.25 lbs / ft² (1") 1.50 lbs. / ft² (2")
Temp Range:	-20° F to 180° F
Fire Rating:	Class 1 or A per ASTM E84 Flame Spread: 23.0 Smoke Density: 30.0



Revised: 2025-04-30

PrivacyShield® ABBC-13EXT Exterior Barrier Backed Soundproofing Blanket

Sound Absorbing Performance

Thickness	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	NRC
1"	0.18	0.68	0.74	0.72	0.42	0.29	0.65
2"	0.45	0.96	0.87	0.66	0.47	0.28	0.75
4"	0.67	1.05	0.97	0.84	0.86	0.52	0.95

Per ASTM C423

Sound Transmission Loss

Thickness	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	STC
1"	15	17	28	40	45	52	29
2"	14	20	32	41	42	41	33
4"	16	21	30	41	52	56	34

Per ASTM E90 & E413

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